Abstract

This invention relates to 3-amino piperadine derivatives, their intermediates and methods of manufacture. As such, the present invention includes methods of making a compound of the formulas (Ia) and (Ib)

$$R_4O_2C$$
 N
 $(R_1)_n$
 $(R_1)_n$
 $(R_1)_n$
 $(R_1)_n$
 (R_2R_3)
 $(R_1)_n$
 $(R_1)_n$
 (R_2R_3)

5

10

wherein R_1 , R_2 , R_3 , R_4 , R_{14} , and n are herein defined. The present invention also relates to the compounds used in such processes, as well as the compounds made by the processes.